impuls vida



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Turkey
Discover
the potential

TÜV International Certification
TÜV THÜRINGEN
TIC

Quality management system
ISO 9001

- Customer focus
- Customer satisfaction
- Continuous improvement
- System/process effectiveness

ID 15 100 96564

www.tuev-thueringen.de









Birçok ürün çeşidiyle müşterilerine hizmet sağlamaktadır.

İmpuls Vida, metrik vidalar - sac vidaları - sunta vidaları matkap uçlu vida - üçgen vida, plastik vidaları ve özel vidalar ile elektrik elektronik, mobilya, beyaz eşya, PVC vidaları, beton vidaları, makina vidaları ve otomotiv sektörüne yönelik birçok ürün çeşidiyle müşterilerine hizmet sağlamaktadır.



With regards to the new service areas, Impuls Vida has proved its quality and it has realized continuous and balanced growth strategy in the sector. The Self-Drilling Screws, Concrete Screws, Self-Tapping Screws, Chipboard Screws, Espagnolette Screws, Triangular Threaded Screws, Plastic Threaded Screws, uPVC Screws, Specail Screws, Cabinet Screws, which are mainly used in electrical equipment, furniture, automobile and construction sectors are produced meticulously with the principle of customer satisfaction without sacrificing quality, with the fineness and diligence of creating value in İmpuls Vida.

We provide services to our customers with many product types.



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“Kalite Belgesi”

İmpuls Vida, kalite belgesini almış olup gelecek nesillere temiz bir çevre bırakmak adına çalışmalarına devam etmektedir. İmpuls Vida fabrikasında siz değerli müşterilerine eğitimli kadrosuyla kalite ve uygun fiyat politikasıyla hizmet vermeye devam edecektir.

We have the “Quality Certificate” and trying to keep the environment clean for the next generation’s welfare. We are servicing our customers with our qualified and experienced team with best quality and best price strategy.

“Quality Certificate”











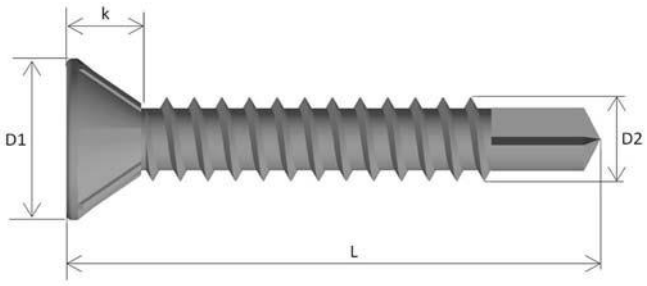
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COUNTERSUNK HEAD SELF-DRILLING SCREW

HAVŞA BAŞLI MATKAP UÇLU VİDA

DIN 7504 FORM P **YHB M.U**

Ölçüler Dimension	D 2		D 1		k
	Min.	Max.	Min.	Max.	Max.
3,5	3,35	3,53	6,64	7,00	2,10
3,9	3,73	3,91	7,14	7,50	2,30
4,2	4,04	4,22	7,74	8,10	2,50
4,8	4,62	4,80	9,14	9,50	3,00



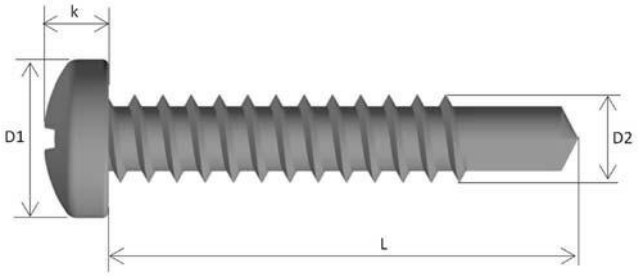
L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

CHEESE HEAD SELF-DRILLING SCREW

CHEESE HEAD SELF-DRILLING SCREW

DIN 7504 FORM N **YSB M.U**

Ölçüler Dimension	D 2		D 1		k	
	Min.	Max.	Min.	Max.	Min.	Max.
3,5	3,35	3,53	6,64	7,00	2,35	2,60
3,9	3,73	3,91	7,14	7,50	2,55	2,80
4,2	4,04	4,22	7,84	8,20	2,75	3,05
4,8	4,62	4,80	9,14	9,50	3,25	3,55



L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

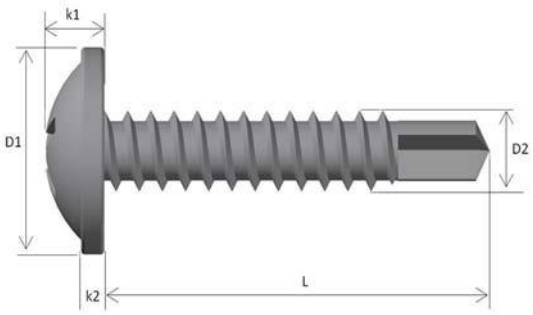
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WASHER PAN HEAD SELF-DRILLING SCREW

RONDELA SİLİNDİR BAŞLI MATKAP UÇLU VİDA

RYSB M.U

Ölçüler / Dimension	D 2		D 1		k 1		k 2	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
3,5	3,35	3,53	8,42	9,00	2,35	2,60	0,70	0,90
3,9	3,73	3,91	9,42	10,00	2,55	2,80	0,90	1,10
4,2	4,04	4,22	9,42	10,00	2,75	3,05	0,90	1,10
4,8	4,62	4,80	10,80	11,50	3,25	3,55	1,05	1,35



L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

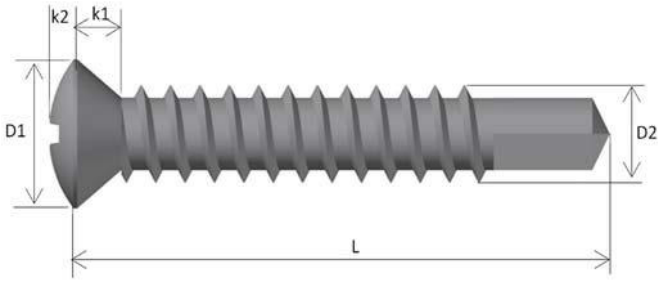
OVAL HEAD SELF-DRILLING SCREW

MERCİMEK BAŞLI MATKAP UÇLU VİDA

YMB M.U

DIN 7504 FORM Q

Ölçüler / Dimension	D 2		D 1		k 1	k 2
	Min.	Max.	Min.	Max.	Max.	Max.
3,5	3,35	3,53	6,64	7,00	2,10	1,20
3,9	3,73	3,91	7,14	7,50	2,30	1,30
4,2	4,04	4,22	7,74	8,10	2,50	1,40
4,8	4,62	4,80	9,14	9,50	3,00	1,50



L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

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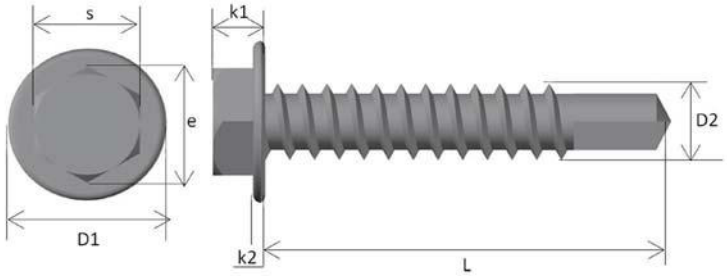
HEXAGON WASHER HEAD SELF-DRILLING SCREW

ALTI KÖŞE PUL BAŞLI MATKAP UÇLU VİDA

DIN 7504 FORM K

RAKB M.U

Ölçüler Dimension	D 2		D 1		s		e	k 2	k 1	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
3,9	3,73	3,91	8,46	9,18	6,78	7,00	7,59	0,60	3,20	3,45
4,2	4,04	4,22	9,01	9,73	6,78	7,00	7,59	0,80	3,80	4,25
4,8	4,62	4,80	9,80	10,50	7,78	8,00	8,71	0,90	4,15	4,45



L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

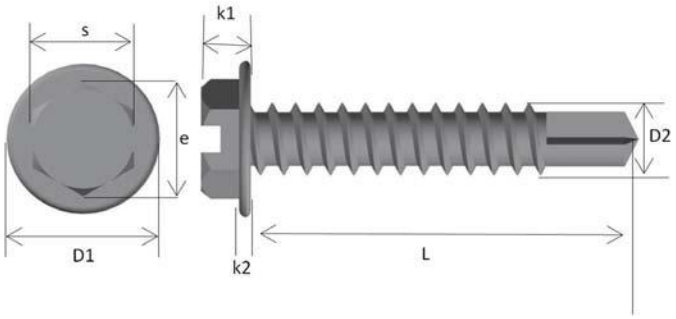
HEXAGON WASHER SLOTTED HEAD SELF-DRILLING SCREW

ALTI KÖŞE PUL YARIK BAŞLI MATKAP UÇLU VİDA

DIN 7504 FORM L

RAKB M.U

Ölçüler Dimension	D 2		D 1		s		e	k 2	k 1	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
3,9	3,73	3,91	8,46	9,18	6,78	7,00	7,59	0,60	3,20	3,45
4,2	4,04	4,22	9,01	9,73	6,78	7,00	7,59	0,80	3,80	4,25
4,8	4,62	4,80	9,80	10,50	7,78	8,00	8,71	0,90	4,15	4,45



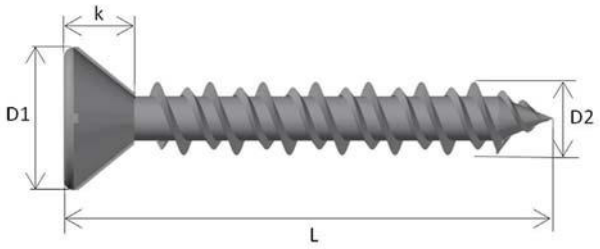
L	13	16	19	22	25	32	38	45	50	60	70	80	90	100
Max	13,90	16,90	20,00	23,00	26,00	33,25	39,25	46,25	51,25	61,25	71,25	81,25	91,25	101,25
Min	12,10	15,10	18,00	21,00	24,00	30,75	36,75	43,75	48,75	58,75	68,75	78,75	88,75	98,75

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HI - LOW

PVC VİDASI

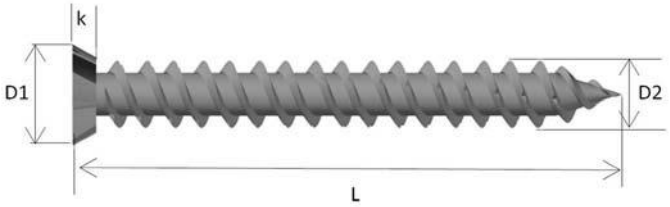
Ölçüler Dimension	D 2		D 1		k
	Min.	Max.	Min.	Max.	Max.
3,9	3,73	3,91	7,14	7,50	2,30
4,2	4,04	4,22	7,74	8,10	2,50
4,8	4,62	4,80	9,14	9,50	3,00



L	19	22	25	32	38	45	50
Max	19,80	22,80	25,80	33,00	39,30	46,30	51,50
Min	18,20	21,20	24,20	31,00	36,70	43,70	48,50

CONCRETE SCREW

BETON (BULDEX) VİDASI



Ölçüler Dimension	D 2		D 1		k	
	Min.	Max.	Min.	Max.	Min.	Max.
7,5	7,40	7,60	10,80	11,80	2,80	3,20

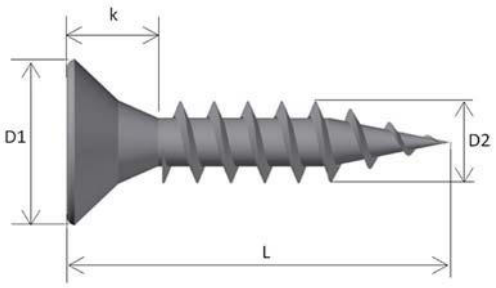
L	60	80	100	120	150	180	200
Max	61,00	81,25	101,25	121,50	151,50	182,00	202,00
Min	59,00	78,75	98,75	118,50	148,50	178,00	198,00

CHIPBOARD SCREW

SUNTA VİDASI

DIN 7505

Ölçüler Dimension	D 2		D 1		k
	Min.	Max.	Min.	Max.	Max.
3	2,75	3,05	5,70	6,05	3,20
3,5	3,20	3,55	6,64	7,50	3,60
4	3,70	4,05	7,64	8,05	4,25
4,5	4,20	4,55	8,64	9,05	4,60
5	4,70	5,05	9,64	10,05	5,20
6	5,70	6,05	11,57	12,05	6,20

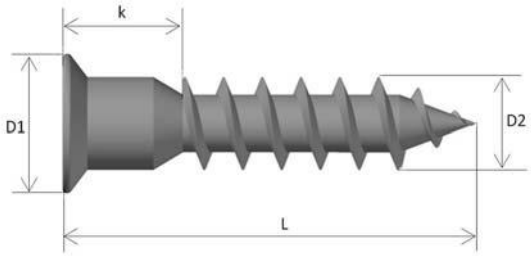


L	13	16	18	20	25	30	35	40	45	50	60	70	80	90	100	120	150
Max	13,90	16,90	18,90	21,00	26,00	31,00	36,25	41,25	46,25	51,25	61,50	71,50	81,50	91,75	101,75	121,75	151,75
Min	12,10	15,10	17,10	19,00	24,00	29,00	33,75	38,75	43,75	48,75	58,50	68,50	78,50	88,25	98,25	118,25	148,25

CABINET SCREW

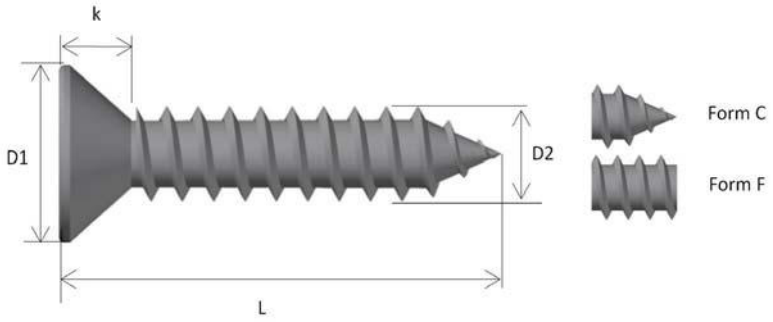
KABİN VİDASI

Ölçüler Dimension	D 2		D 1		k	
	Min.	Max.	Min.	Max.	Min.	Max.
6,3	6,20	6,30	9,50	9,80	8,50	9,00



L	40	45	50	55	60	65	70	75	80
Max	41,25	46,25	51,25	56,25	61,50	66,50	71,50	76,50	81,50
Min	38,75	43,75	48,75	53,75	58,50	63,50	68,50	73,50	78,50

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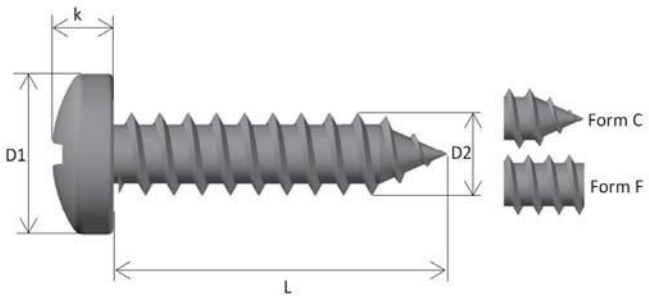


Ölçüler Dimension	D 2		D 1		k
	Min.	Max.	Min.	Max.	Max.
2,2	2,10	2,24	4,00	4,30	1,30
2,9	2,76	2,90	5,20	5,50	1,70
3,5	3,35	3,53	6,44	6,80	2,10
3,9	3,73	3,91	7,14	7,50	2,30
4,2	4,04	4,22	7,74	8,10	2,50
4,8	4,62	4,80	9,14	9,50	3,00
5,5	5,28	5,46	10,37	10,80	3,40
6,3	6,03	6,25	11,97	12,40	3,80

L	Form C												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	5,30	7,30	10,30	13,80	16,80	19,80	22,80	25,80	33,30	39,30	46,30	51,30	61,50
Min	3,70	5,70	8,70	12,20	15,20	18,20	21,20	24,20	30,70	36,70	43,70	48,70	58,50

L	Form F												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	4,50	6,50	9,50	13,00	16,00	19,00	22,00	25,00	32,00	38,00	45,00	50,00	60,00
Min	3,70	5,70	8,70	12,20	15,20	18,20	20,70	23,70	30,70	36,70	43,50	48,50	58,50

300 Ton Aylık Kapasite
MonthlyCapacityof300Tons



Ölçüler Dimension	D 2		D 1		k	
	Min.	Max.	Min.	Max.	Min.	Max.
2,2	2,10	2,24	3,90	4,20	1,55	1,80
2,9	2,76	2,90	5,30	5,60	1,95	2,20
3,5	3,35	3,53	6,54	6,90	2,35	2,60
3,9	3,73	3,91	7,14	7,50	2,55	2,80
4,2	4,04	4,22	7,84	8,20	2,75	3,05
4,8	4,62	4,80	9,14	9,50	3,25	3,55
5,5	5,28	5,46	10,37	10,80	3,65	3,95
6,3	6,03	6,25	12,07	12,50	4,25	4,55

L	Form C												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	5,30	7,30	10,30	13,80	16,80	19,80	22,80	25,80	33,30	39,30	46,30	51,30	61,50
Min	3,70	5,70	8,70	12,20	15,20	18,20	21,20	24,20	30,70	36,70	43,70	48,70	58,50

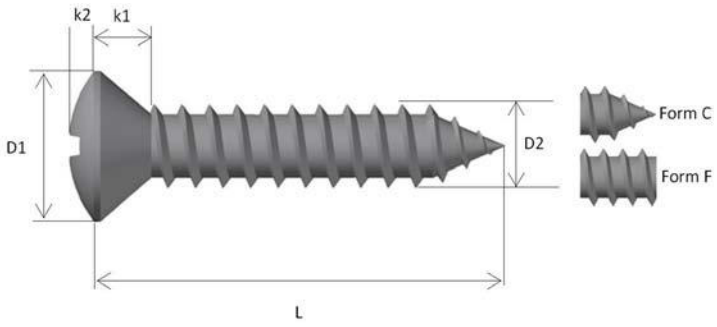
L	Form F												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	4,50	6,50	9,50	13,00	16,00	19,00	22,00	25,00	32,00	38,00	45,00	50,00	60,00
Min	3,70	5,70	8,70	12,20	15,20	18,20	20,70	23,70	30,70	36,70	43,50	48,50	58,50

% 100 Vida Üretimi
% 100 Screw Production

[redacted]

[redacted]

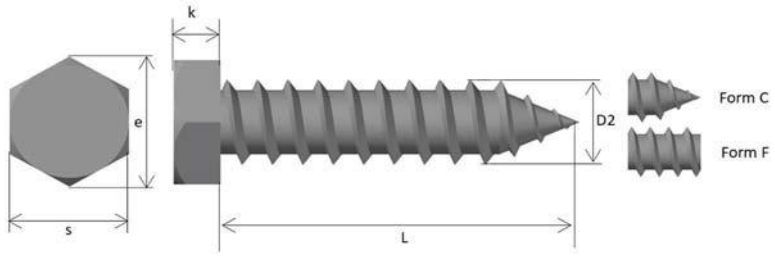
Sürekli Artan Verim
Constatantly Increasing Efficency



Ölçüler Dimension	D 2		D 1		k 1	k 2
	Min.	Max.	Min.	Max.	Max.	Max.
2,2	2,10	2,24	4,00	4,30	1,30	0,70
2,9	2,76	2,90	5,20	5,50	1,70	0,90
3,5	3,35	3,53	6,44	6,80	2,10	1,20
3,9	3,73	3,91	7,14	7,50	2,30	1,30
4,2	4,04	4,22	7,74	8,10	2,50	1,40
4,8	4,62	4,80	9,14	9,50	3,00	1,50
5,5	5,28	5,46	10,37	10,80	3,40	1,70
6,3	6,03	6,25	11,97	12,40	3,80	2,00

L	Form C												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	5,30	7,30	10,30	13,80	16,80	19,80	22,80	25,80	33,30	39,30	46,30	51,30	61,50
Min	3,70	5,70	8,70	12,20	15,20	18,20	21,20	24,20	30,70	36,70	43,70	48,70	58,50

L	Form F												
	4,5	6,5	9,5	13	16	19	22	25	32	38	45	50	60
Max	4,50	6,50	9,50	13,00	16,00	19,00	22,00	25,00	32,00	38,00	45,00	50,00	60,00
Min	3,70	5,70	8,70	12,20	15,20	18,20	20,70	23,70	30,70	36,70	43,50	48,50	58,50



Ölçüler Dimension	D 2		s		e	k	
	Min.	Max.	Min.	Max.	Min.	Min.	Max.
3,9	3,73	3,91	6,78	7,00	7,66	2,30	2,60
4,2	4,04	4,22	6,78	7,00	7,66	2,60	3,00
4,8	4,62	4,80	7,78	8,00	8,79	3,30	3,80
5,5	5,28	5,46	7,78	8,00	8,79	3,60	4,10
6,3	6,03	6,25	9,78	10,00	11,05	4,65	4,95

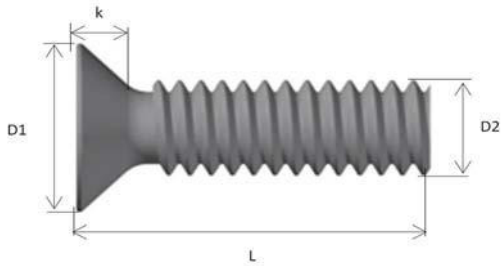
L	Form C									
	13	16	19	22	25	32	38	45	50	60
Max	13,80	16,80	19,80	22,80	25,80	33,30	39,30	46,30	51,30	61,50
Min	12,20	15,20	18,20	21,20	24,20	30,70	36,70	43,70	48,70	58,50

L	Form F									
	13	16	19	22	25	32	38	45	50	60
Max	13,00	16,00	19,00	22,00	25,00	32,00	38,00	45,00	50,00	60,00
Min	12,20	15,20	18,20	20,70	23,70	30,70	36,70	43,50	48,50	58,50

[redacted]

[redacted]

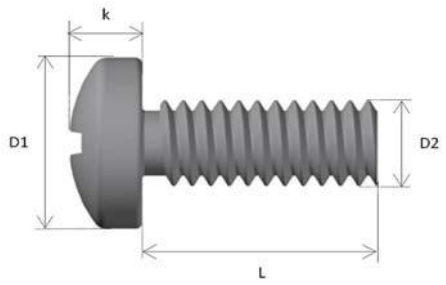
DIN 965



Ölçüler Dimension	D 2		D 1		k
	Min.	Max.	Min.	Max.	Max.
M2	1,91	1,98	3,50	3,80	1,20
M2,5	2,38	2,48	4,40	4,70	1,50
M3	2,87	2,98	5,30	5,60	1,65
M3,5	3,35	3,47	6,14	6,50	1,93
M4	3,83	3,97	7,14	7,50	2,20
M5	4,82	4,97	8,84	9,20	2,50
M6	5,79	5,97	10,57	11,00	3,00
M8	7,76	7,97	14,07	14,50	4,00

L	5	6	8	10	12	16	20	25	30	35	40	45	50	55	60
Max	5,25	6,25	8,30	10,30	12,35	16,35	20,40	25,40	30,40	35,50	40,50	45,50	50,50	56,00	61,00
Min	4,75	5,75	7,70	9,70	11,65	15,65	19,60	24,60	29,60	34,50	39,50	44,50	49,50	54,00	59,00

DIN 7985



Ölçüler Dimension	D 2		D 1		k	
	Min.	Max.	Min.	Max.	Min.	Max.
M2	1,91	1,98	3,70	4,00	1,48	1,72
M2,5	2,38	2,48	4,70	5,00	1,88	2,12
M3	2,87	2,98	5,70	6,00	2,28	2,52
M3,5	3,35	3,47	6,64	7,00	2,58	2,82
M4	3,83	3,97	7,64	8,00	2,95	3,25
M5	4,82	4,97	9,64	10,00	3,65	3,95
M6	5,79	5,97	11,57	12,00	4,45	4,75
M8	7,76	7,97	15,57	16,00	5,85	6,15

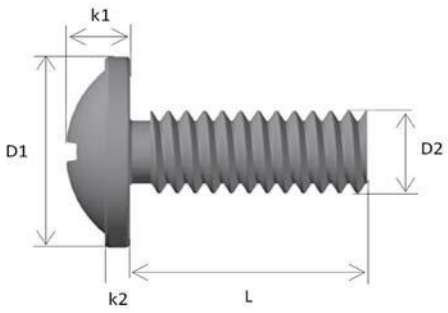
L	5	6	8	10	12	15	20	25	30	35	40	45	50	55	60
Max	5,25	6,25	8,30	10,30	12,35	15,35	20,40	25,40	30,40	35,50	40,50	45,50	50,50	56,00	61,00
Min	4,75	5,75	7,70	9,70	11,65	14,65	19,60	24,60	29,60	34,50	39,50	44,50	49,50	54,00	59,00

İmpuls Vida Garantisi
İmpuls Vida Guarantee

WASHER-PAN HEAD METRIC SCREW

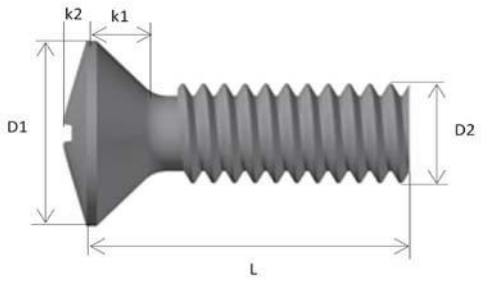
RONDELA SİLİNDİR BAŞLI METRİK VİDALAR

DIN 967



Ölçüler Dimension	D 2		D 1		k 1		k 2	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
M2	1,91	1,98	-	-	-	-	-	-
M2,5	2,38	2,48	-	-	-	-	-	-
M3	2,87	2,98	6,92	7,50	2,10	2,35	0,60	0,80
M3,5	3,35	3,47	8,42	9,00	2,35	2,60	0,70	0,90
M4	3,83	3,97	9,42	10,00	2,75	3,05	0,90	1,10
M5	4,82	4,97	10,80	11,50	3,25	3,55	1,05	1,35
M6	5,79	5,97	13,80	14,50	4,25	4,55	1,40	1,80
M8	7,76	7,97	18,16	19,00	5,60	5,90	1,80	2,20

L	5	6	8	10	12	15	20	25	30	35	40	45	50	55	60
Max	5,25	6,25	8,30	10,30	12,35	15,35	20,40	25,40	30,40	35,50	40,50	45,50	50,50	56,00	61,00
Min	4,75	5,75	7,70	9,70	11,65	14,65	19,60	24,60	29,60	34,50	39,50	44,50	49,50	54,00	59,00



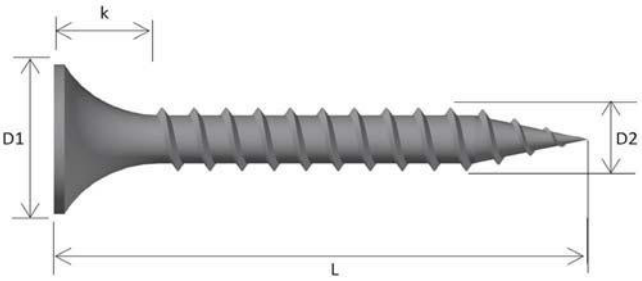
Ölçüler Dimension	D 2		D 1		k 1	k 2
	Min.	Max.	Min.	Max.	Max.	Max.
M2	1,91	1,98	3,50	3,80	1,20	0,50
M2,5	2,38	2,48	4,40	4,70	1,50	0,60
M3	2,87	2,98	5,30	5,60	1,65	0,75
M3,5	3,35	3,47	6,14	6,50	1,93	0,90
M4	3,83	3,97	7,14	7,50	2,20	1,00
M5	4,82	4,97	8,84	9,20	2,50	1,25
M6	5,79	5,97	10,57	11,00	3,00	1,50
M8	7,76	7,97	14,70	14,50	4,00	2,00

L	5	6	8	10	12	15	20	25	30	35	40	45	50	55	60
Max	5,25	6,25	8,30	10,30	12,35	15,35	20,40	25,40	30,40	35,50	40,50	45,50	50,50	56,00	61,00
Min	4,75	5,75	7,70	9,70	11,65	14,65	19,60	24,60	29,60	34,50	39,50	44,50	49,50	54,00	59,00

Uluslararası Standartlar
International Standarts

DRYWALL SCREW

ALÇIPAN VİDA

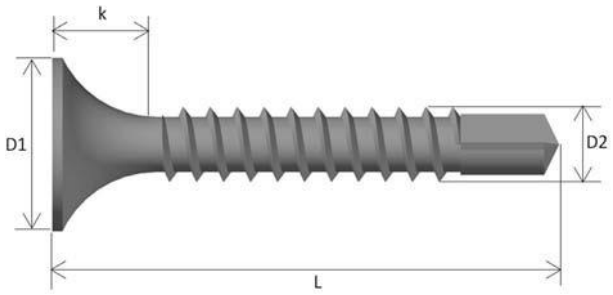


Ölçüler Dimension	D 2		D 1	
	Min.	Max.	Min.	Max.
3,5	3,40	3,70	8,14	8,50

L	25	35	45
Max	26,00	36,00	46,00
Min	24,00	34,00	44,00

DRYWALL SELF-DRILLING SCREW

MATKAP UÇLU ALÇIPAN VİDASI



Ölçüler Dimension	D 2		D 1	
	Min.	Max.	Min.	Max.
3,5	3,35	3,53	8,14	8,50

L	25	35	45
Max	26,00	36,00	45,80
Min	24,00	34,00	43,80

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	M3	M4	M5	M6	M8
6	3)				
8		3)			
10			3)		
12				3)	
14					3)
16					
18					
20					
22					
25					
30					
35					
40					
d_h H11	2,7	3,6	4,5	5,5	7,4

Form		Şekiller ve Nitelendirmeler		
AE		 Form H	 Form Z	DIN EN ISO 7045
DE		 Form H	 Form Z	DIN EN ISO 7046-1
EE		 Form H	 Form Z	DIN EN ISO 7047

d	M2,5	M3		M3,5		M4		M5		M6		M8	
	Al	St	Al	St	Al	St	Al	St	Al	St	Al	St	Al
0,8	2,25												
0,9	2,25												
1	2,25		2,7										
1,2	2,25		2,7		3,15								
1,5	2,25		2,7		3,15		3,6		4,5				
1,6	2,25		2,7		3,2		3,6		4,5				
1,7	2,25		2,7		3,2		3,6		4,5				
1,8	2,25	2,75	2,7		3,2		3,6		4,5				
2	2,25	2,75	2,7		3,2		3,6		4,5		5,4		
2,2	2,25		2,75		3,2		3,6		4,5		5,4		7,25
2,5	2,25		2,75		3,2	3,65	3,6		4,5		5,4		7,25
3	2,3		2,75		3,2	3,65	3,6		4,5		5,45		7,25
3,2	2,3		2,75		3,2	3,65	3,6	4,55	4,5		5,45		7,25
3,5	2,3		2,75		3,2		3,65		4,55		5,45		7,25
4	2,3		2,75		3,2		3,65		4,55	5,5	5,45		7,3
5	2,3		2,75	3,2	3,25	3,7	3,65		4,6	5,5	5,45	7,4	7,3
5,5			2,75	3,2	3,25	3,7	3,65		4,6		5,5	7,4	7,3
6			2,75			3,7	3,65		4,6		5,5	7,4	7,3
6,3							3,7		4,65		5,5	7,4	7,35
6,5							3,7		4,65		5,5	7,4	7,35
7							3,7		4,65	5,55	5,5	7,5	7,4
7,5							3,7		4,65	5,55	5,5	7,5	7,4
8 bis ≤ 10									4,65		5,55	7,5	7,4
10 bis ≤ 12													7,5
12 bis ≤ 15													7,5
15 bis ≤ 20													

BAĞLANTI ELEMANLARI KAFA ŞEKİLLERİ

	YARIKLI
	PHILLIPS PH
	POZIDRIV PZ
	KARE
	ROBERTSON
	ALTIKÖŞE
	12 KÖŞE FLANŞLI
	ALTI KÖŞE SOKET (ALYAN)
	GÜVENLİKLİ (İĞNELİ) ALTIKÖŞE SOKET
	TORKS - HEXLOBE T & TX
	GÜVENLİKLİ (İĞNELİ) TORKS TR
	ÜÇ KANATLI
	TORQ -SET
	ANAHTAR BAŞ (YILAN GÖZÜ) TH
	CLUTCH A & G
	TEK YÖN
	ÇİFT KARE
	ÜÇ KARE XZN
	ÇOKLU SÜRÜCÜLÜ
	YİV SÜRÜCÜLÜ
	ÇİFT ALTIGEN
	BRISTOL
	PENTALOBE

SAC VİDALARI İÇİN DELİK UYGULAMA ÖLÇÜLERİ

Ölçü	Malzeme Kalınlığı (Demir)	Delik Ölçüsü
	MM	MM
2,2	0.45	1.60
	0.91	1.85
	1.62	1.95
2,9	0.45	2.05
	0.91	2.30
	1.62	2.40
	2.03	2.60
3,5	0.45	2.35
	0.91	2.80
	1.62	2.95
	2.03	3.10
	2.64	3.20
4,2	0.71	2.90
	0.91	3.10
	1.22	3.20
	1.62	3.40
	2.64	3.70
	3.18	3.80
4,8	0.71	3.40
	1.22	3.60
	1.62	3.80
	2.64	4.10
	3.18	4.30
	4.75	4.50
5,5	0.71	4.10
	1.22	4.30
	1.62	4.50
	2.64	4.80
	3.18	4.90
	4.75	5.10
6,3	1.22	4.80
	1.62	5.20
	2.03	5.40
	3.18	5.70
	4.75	5.90
	6.35	6.00

NOT: SADECE ÖNERİ AMAÇLIDIR. UYGULANACAK MALZEMENİN SERTLİĞİNDEKİ ÇEŞİTLİLİK VE UYGULAMA ŞEKLİNDEKİ FARKLILIKLAR, ÖLÇÜLERİ DEĞİŞTİREBİLİR.

METRİK VİDALAR VE CİVATALAR İÇİN ÖNERİLEN SIKMA TORK DEĞERLERİ

DİŞ ÖLÇÜSÜ	KALİTE									
	4,6 (Nm)	4,8 (Nm)	5,6 (Nm)	5,8 (Nm)	6,6 (Nm)	8,8 (Nm)	9,8 (Nm)	10,9 (Nm)	12,9 (Nm)	14,9 (Nm)
M 2	0,16	0,21	0,19	0,26	0,23	0,42	0,47	0,58	0,7	0,82
M 2,5	0,32	0,43	0,4	0,53	0,48	0,85	0,96	1,2	1,44	1,7
M 3	0,57	0,76	0,71	0,95	0,85	1,5	1,7	2,1	2,6	3
M 4	1,3	1,8	1,7	2,2	2	3,5	4	5	6	7
M 5	2,7	3,6	3,3	4,5	4	7,1	8	10	12	14
M 6	4,5	6,1	5,7	7,6	6,8	12,1	13,6	17	20,4	23,8
M 8	11	14,7	13,8	18,4	16,5	29,4	33,1	41,3	49,6	57,9

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CERTIFICAT

for the management system
according to ISO 9001:2015

The proof of the conforming applicati
furnished and in accordance with certific
for the company

Yağmur Vida Sanayi ve Ticaret İt
Mermerciler Sanayi Sitesi 10. Cadde Nc
Beylikdüzü/İSTANBUL

Scope

Packing and Sales of grooved and with

Certificate Registration No.: TIC 15 100 96564 / 1

Audit Report No.: 3330 2EUA J0

This certification was conducted in accordance with the TIC
is subject to regular surveillance audits. The certificate is val

TÜV Thüringen e.V.
Certification body for
systems and personnel

SERTİFİKA

ISO 9001:2015'e göre
yönetim sistemi

Belgelendirme prosedürleri doğrultusunda ve
uygulamaların kanıtlanması ile

Yağmur Vida Sanayi ve Ticaret İthal
Mermerciler Sanayi Sitesi 10. Cadde No: 9/
Beylikdüzü/İSTANBUL

Ünvanlı kuruluşun, belirtilen standarda göre,
alanında bir yönetim sistemi uyguladığı belgel
Geçerlilik alanı

Yivli ve Yivsiz Bağlantı elemanları üretimi

Sertifika Tescil No: TIC 15 100 96564 2021-0
2018-0

Tetkik Raporu No: 3330 2EUA J0

İşbu sertifikasyon TIC tetkik ve belgelendirme prosedürlerine göre
aralıklarla yapılan gözetim tetkiklerine tabidir.

TÜV Thüringen e.V.
Sistem ve Personel
Belgelendirme Kurumu

CERTIFICATE

for the management system
according to ISO 9001:2015

The proof of the conforming application with the regulation was furnished and in accordance with certification procedure it is certified for the company

Yağmur Vida Sanayi ve Ticaret İthalat İhracat Ltd. Şti
Mermerciler Sanayi Sitesi 10. Cadde No: 9/2
Beylikdüzü/İSTANBUL

Scope

Production of grooved and without groove Fastener

Certificate Registration No.: TIC 15 100 96564

Valid until: 2021-07-10
Valid from: 2018-07-11

Audit Report No.: 3330 2EUA J0

This certification was conducted in accordance with the TIC auditing and certification procedures and is subject to regular surveillance audits.

TÜV Thüringen e.V.
Certification body for
systems and personnel

Jena, 2018-07-11

TIC 15 100 96564 No. lu
Sertifikaya ek

Yağmur Vida Sanayi ve Ticaret
İthalat İhracat Ltd. Şti
Mermerciler Sanayi Sitesi 10. Cadde No: 9/2
Beylikdüzü/İSTANBUL

Aşagida belirtilen Şubeler Sertifika kapsamına dahildir:

Merkez

Yağmur Vida Sanayi ve Ticaret İthalat İhracat Ltd. Şti
Mermerciler Sanayi Sitesi 10. Cadde No: 9/2
Beylikdüzü/İSTANBUL

Kapsam: Yivli ve Yivsiz Bağlantı elemanları üretimi

Sertifika-No. TIC 15 100 96564

Şubeler

Yağmur Vida Sanayi ve Ticaret İthalat İhracat Ltd. Şti
Mermerciler San. Sit. 11.Cad. No:27
Beylikdüzü

Kapsam: Yivli ve Yivsiz Bağlantı Elemanları paketlemesi ve satışı

Sertifika-No. TIC 15 100 96564 / 1

TÜV Thüringen e.V.
Sistem ve Personel
Belgelendirme Kurumu

Jena, 2010-00-00

Enclosure to
Certificate-№ TIC 15 100 96564

Yağmur Vida Sanayi ve Ticaret
İthalat İhracat Ltd. Şti
Mermerciler Sanayi Sitesi 10. Cadde No: 9/2
Beylikdüzü/İSTANBUL

Following local branches are part of the certificate:

Central office

Yağmur Vida Sanayi ve Ticaret İthalat İhracat Ltd. Şti
Mermerciler Sanayi Sitesi 10. Cadde No: 9/2
Beylikdüzü/İSTANBUL

Scope: Production of grooved and without groove Fastener

Certificate-№ TIC 15 100 96564

Locations

Yağmur Vida Sanayi ve Ticaret İthalat İhracat Ltd. Şti
Mermerciler San. Sit. 11.Cad. No:27
Beylikdüzü

Scope: Packing and Sales of grooved and without groove Fastener

Certificate-№ TIC 15 100 96564 / 1

TÜV Thüringen e.V.
Certification body for
systems and personnel

Jena, 2018-07-11

Turkey
Discover
the potential